



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3339-3

Job Sheet 178779



Part No: D3339-3

Job Qty: 10 ea

Part Name: Wearpad Centre



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		6/27/18	0.00	0.00	Start Up Waterjet		PC 18/06/13
100	Waterjet	10 pcs		6/27/18	0.00	0.75	Waterjet1		PC 18/06/13
110	QC	10 pcs		6/27/18	0.00	0.00	QC2 Waterjet-2		PC 18/06/13
120	QC	10 pcs		6/27/18	0.00	0.00	QC8-2		38
130	Brake NC	10 pcs		6/27/18	0.55	0.39	Brake NC 1		9-89 8
140	QC	10 pcs		6/27/18	0.00	0.00	QC5		
150	Large Fab	10 pcs		6/27/18	0.00	1.76	Large Fab 1		1/30
160	QC	10 pcs		6/27/18	0.00	0.00	QC10		FL
170	Powdercoat	10 pcs		6/27/18	0.00	0.22	Powdercoat3		8/27/18 6-27
180	QC	10 pcs		6/27/18	0.00	0.00	QC3		38
190	Packaging	10 pcs		6/27/18	0.00	0.00	Packaging3-1		9-89
200	QC21-SA	10 Ea		6/27/18	0.00	0.00	QC21		JUN 27 2018

M 1363P START: 7:35 OUT: 8:00 FINISH 8:05.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1010S16GA	1010/1025 sheet 16GA	1 sf (.1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1010S16GA	1	78	0

Part Specifications

Specifications could not be found.

Plex 6/7/18 12:48 PM dart.lajeunesse.marie

Work Order: _____

Part No. _____

NCR No. _____

Date: _____

DISPOSITION

Rework ☐

Skid-tube ☐

Machining ☐

Cross tube ☐

Small Fab ☐

Finishing ☐

Composite ☐

Water Jet ☐

Prod. Eng. Coord. ☐

Rec/Store/Packaging ☐

Supplier ☐

Engineering ☐

Quality ☐

Other ☐

Describe

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE

Container No: S081004

Part: D3339-3

Job No: 178779

Serial No/Batch: S081004

Revision:
Inspector:
Exp Date:
Instructions:

Date: 06/13/16

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐	Pressure/Turbulence	☐	Over Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	io/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	ain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	/eld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐		☐		☐		☐
Misidentified	☐	Past Due	☐		☐		☐		☐

OTHER : ☐

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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